

## R6355 Crosslinking PVA Adhesive

### PRODUCT DESCRIPTION

**Roberts R6355** is a high solids water based one part crosslinking PVA which meets the D3/BS EN204 specification. It is designed to bond a wide range of timbers, MDF, particle board and ply and provides rapid high strength bonds resistant to heat and moisture. Full cure within 5-7 days. **Roberts R6355** is an ideal product for bonding tongue and groove solid timber and laminated flooring substrates giving tough, flexible permanent bonding.

### SURFACE PREPARATION

Surfaces must be sound, clean, dry, and free from oil, wax, dust and other foreign materials that may affect adhesion. Ensure maximum contact between surfaces for optimum bond strength.

### TYPICAL PROPERTIES

Appearance: White  
Dry Film: Translucent  
Base: Water Based Synthetic Emulsion  
Solids: 50%  
Viscosity: 8,000 cps  
Clean Up: Warm soapy water

### APPLICATION

**Roberts R6355** may be applied by squeeze bottle, brush or roller. Bonds should be assembled within a few minutes and then tightly clamped or pressed until the adhesive has set. Wipe off adhesive squeeze out immediately after assembly with a dry or slightly damp cloth. Assemblies are best left overnight before moving. Maximum bond strength is achieved within 48 Hours. Allow floors 24 hours for the adhesive to cure prior to using.

### STORAGE/ HANDLING

For optimum shelf life store in tightly closed original containers out of direct sunlight. Shelf life is 12-14 months from date of manufacture if unopened. Keep container tightly closed. Store Locked up. Keep container away from sources of heat.

### Disposal

Please dispose of empty containers and residue in accordance with your local waste management regulations.

### First Aid

In use, please ensure that Occupational Health and Safety requirements are observed.  
*Eyes:* Irrigate with water for 10 minutes and see a doctor.  
*Skin:* Wash off with warm water and soap.  
If swallowed, give plenty of water. Do not induce vomiting. Seek medical attention.

*Safety Data Sheet is available upon request.*

### CLEAN UP

Clean up equipment and adhesive spills with Warm Soapy water.

The application, use and processing of our products is the responsibility of the user. Any technical or other advice, information or data provided by us, whether verbally, in writing or by way of trials or tests, is given without guarantee or warranty. Refer to Material Safety Data Sheets for information on Storage & Handling, Health and Safety, and Transport.

### RLA POLYMERS PTY LTD

ACN 004 709 915

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### Warranty Statement

RLA Polymers guarantees this product against manufacturing defects and guarantees it to be manufactured to our published specification.

We certify that when fully cured this product is suitable for use and will perform as described in our technical data sheet or other published materials.

RLA Polymers will replace product free of charge when purchased from any legally verifiable source, and where product is proven to have been stored, handled and installed according to instructions published on our packaging and within the stated shelf life. The Installation of all materials must be carried out in accordance with the relevant Australian Standard and the Floorcovering Manufacturers instructions and the floorcoverings must have been subject to normal traffic conditions.

Warranty doesn't not apply if damage, loss, failure to follow instructions or other circumstances are out of our control.

Sufficient time and access to investigate any complaint must be accorded to RLA Polymers.

The consumer is responsible for any expenses incurred in making a claim.

A claim form can be requested by:

Phone: 1800 242 931

Email: [info@rlapolymers.com.au](mailto:info@rlapolymers.com.au)

Mail: 215 Colchester Road Kilsyth Victoria 3137 (attn Customer Services)

### Australian Consumer Law

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage.

You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

The benefits under our warranty are in addition to other rights and remedies available to the consumer under the law in relation to the goods and services to which the warranty relates.

### Disclaimer

All Statements and technical information contained herein are based on tests we believe to be reliable but the accuracy thereof is not guaranteed.

Users assume all risk and liability resulting from the use of the product and must confirm the suitability thereof by their own tests.

Conditions of Sale contain a limited warranty against manufacturing defects.

*Issued: July 2016*

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